

## Electric drive rotors: reduce material usage, enable remanufacturing



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## About this project

### Roflex

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**Markets:** 

**Material:** Intermetallic alloys

This project is funded by the Technology Transfer Programme Leichtbau (TTP LB) of the Federal Ministry of Economics and Energy.

[Technology Transfer Program Leichtbau](#)

## Context

The growing market for fully electric vehicles and increasing environmental regulations are presenting the automotive industry with new challenges. Manufacturers need to design electric drives that are more efficient and conserve resources. For non-stationary drives in particular, companies are striving for high power densities with maximum speeds of over 20,000 revolutions per minute and are focussing on lightweight materials. However, high speeds require very precise manufacturing techniques. In order to achieve these high speeds and counteract the associated high mechanical stresses, the components currently have to be joined together in some cases using bonding, screwing and thermal processes. These processes do not meet today's sustainability requirements as they are energy-intensive and stand in the way of effective repair, refurbish and recycling strategies.

Until now, many processes have relied on thermal joining techniques, in which components are joined using heat. However, this increases production waste. In addition, firmly bonded magnetic fasteners hinder the recycling of rare earths. Another critical point is the recycling of rotors. This is not possible with current manufacturing processes.

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### Purpose

In the Roflex project, the project team aims to develop new concepts for the lightweight construction and remanufacturing of rotors for electric drives. The aim is to reduce the use of materials and enable repair, refurbish and recycling strategies. The researchers are designing a new type of rotor shaft produced using forming technology and a thin-walled balancing disc that serves as an integrated clamping mechanism.

The team is also developing flexible magnetic fixings with resilient behaviour. These innovations replace energy-intensive thermal joining processes, reduce the weight by up to 15 per cent and allow the reuse of rare earth magnets. The researchers are also testing two new measuring and testing methods that precisely record mechanical properties and thus ensure the quality and durability of the components.

### Procedure

The researchers begin with a detailed definition of requirements in which all manufacturing and operating parameters are specified. They develop the new components using modern forming techniques to produce lightweight, thin-walled rotor shafts and balancing discs. On a newly constructed test rig, the researchers test the components under real operating conditions, for example in spin and burst tests.

The scientists create digital twins that map the entire production process. Using artificial intelligence, they analyse the recorded data, identify sources of error at an early stage and thus optimise the production steps. This approach not only ensures the high quality of the new rotors, but also enables systematic reprocessing of the components.

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## About this project

**Funding duration:**

**Funding sign:** 03LB3041

**Funding amount:** EUR 2.3 million

**Final report**

**Further websites**

[foerderportal.bund.de/foekat/jsp/SucheAction.do?actionMode=view&fkz=03LB3041A](https://foerderportal.bund.de/foekat/jsp/SucheAction.do?actionMode=view&fkz=03LB3041A) - Roflex in the federal funding catalogue

## Project coordination

**Contact:**

Mr Dr.-Ing. Benjamin Dönges

+49 15115907704

[benjamin.doenges@mubea.com](mailto:benjamin.doenges@mubea.com)

**Organisation:**

Mubea Fahrwerksfedern GmbH

Mubea-Platz 1  
57439 Attendorn  
North Rhine-Westphalia  
Germany

[www.mubea.com](http://www.mubea.com)

The logo for Mubea, featuring the word "Mubea" in a bold, blue, sans-serif font.

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English (EN){ { Projektpartner } }



## Lightweighting classification

### Realisation

#### Offer

##### Products

Parts and components, Machines and plants,  
Systems and end products, Materials, Tools and  
moulds



##### Services & consulting

Testing and trials, Engineering, Prototyping,  
Validation, Simulation, Maintenance and repair



#### Field of technology

##### Design & layout

Lightweight design, Lightweight construction  
concepts



##### Functional integration

Material functionalisation



##### Measuring and testing technology

Component and part analysis, System analysis,  
Destructive analysis



##### Modelling and simulation

Loads & stress, Life-cycle analysis, Optimisation,  
Structural mechanics, Materials, Reliability  
validation



##### Plant construction & automation

Automation technology, Handling technology



##### Recycling technologies

Material separation, Recycling



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Lightweighting classification	
	Realisation
<b>Manufacturing process</b>	
<b>Additive manufacturing</b> Others (Joining technology)	✓
Coating (surface engineering)	
Fibre composite technology	
<b>Forming</b> Bending, Compression moulding	✓
<b>Joining</b> Hybrid joining	✓
Material property alteration	
Primary forming	
<b>Processing and separating</b> Grinding, Cutting	✓
Textile technology	
<b>Material</b>	
Biogenic materials	
Cellular materials (foam materials)	
Composites	
Fibres	
Functional materials	
<b>Metals</b> Intermetallic alloys	✓
Plastics	
Structural ceramics	
(Technical) textiles	