

# Bio-based plastics: manufacturing load-bearing components in a material-efficient way

## About this project



## COOPERATE

### Bio-based plastics: manufacturing load-bearing components in a material-efficient way

**Markets:**  

**Material:** Bioplastics, Thermoplastics, Glass-fiber reinforced plastics (GFRP)

This project is funded by the Technology Transfer Programme Leichtbau (TTP LB) of the Federal Ministry of Economics and Energy.

[Technology Transfer Program Leichtbau](#)

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### Context

Manufacturers of technical consumer goods often use thermoplastics to produce stable and durable components. Glass fibre-reinforced polyamides are mainly used in applications subject to vibrations, such as power tools. However, these materials are based on fossil raw materials and cause high CO<sub>2</sub> emissions.

Bio-based plastics offer a more climate-friendly alternative, but often do not achieve the required load-bearing capacity. At the same time, lightweight construction creates further potential for reduction through targeted material savings. New methods and materials are needed to successfully combine the two: materials with customised properties and design processes that take into account both mechanical requirements and environmental goals. This is precisely where the COOPERATE research project comes in.

### Purpose

The project team wants to reduce the CO<sub>2</sub> emissions of plastic components in series production by up to 75 per cent. To achieve this, it wants to replace conventional plastics with more climate-friendly alternatives. The partners are further developing bio-based materials and new design methods so that they can be used under real-life conditions - even where components are subject to strong vibrations or permanent loads. They combine this with simulation-based design methods.

In this way, they create resource-efficient and durable components that have a significantly better eco-balance compared to previous solutions. The results can be transferred to applications in automotive engineering and other industries.

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### Procedure

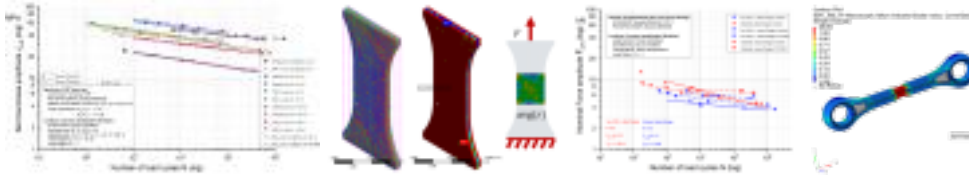
The project team is pursuing an integrated research approach: it is further developing bio-based composites, reinforcing them with fibres and analysing their behaviour in mechanically stressed applications. The researchers are not only investigating strength and vibration damping, but also ageing effects and optical quality.

At the same time, the partners are developing new simulation models that can be used to predict material behaviour under real conditions. These models form the basis for the development of lightweight structures that use as little material as possible. The researchers test the results in several stages - from small test specimens to real demonstrator components. Using a car chassis component as an example, they demonstrate the savings potential.

A life cycle analysis records the carbon footprint across all process steps. The team is also developing a manufacturing process suitable for series production that is designed for quality, short cycle times and structural use of the new materials.

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## Funding duration:

## Funding sign:

03LB3036

## Funding amount:

EUR 1.7 million

## Final report

## Further websites

[foerderportal.bund.de/foekat/jsp/SucheAction.do?actionMode=view&fkz=03LB3036E](https://foerderportal.bund.de/foekat/jsp/SucheAction.do?actionMode=view&fkz=03LB3036E) - COOPERATE in the federal funding catalogue  
[www.lbf.fraunhofer.de/de/projekte/co2-reduzierte-bauteile-faserverstaerkte-biopolymeren-cooperate.html](http://www.lbf.fraunhofer.de/de/projekte/co2-reduzierte-bauteile-faserverstaerkte-biopolymeren-cooperate.html) - Project website  
Fraunhofer LBF

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## Project coordination

### Contact:

Mr Georg Maximilian Stoll

+49 6151 705-8528

[georg.stoll@lbf.fraunhofer.de](mailto:georg.stoll@lbf.fraunhofer.de)

### Organisation:

Fraunhofer Institute for Structural Durability and System Reliability LBF

Bartningstraße 47  
64289 Darmstadt  
Hesse  
Germany

[www.lbf.fraunhofer.de](http://www.lbf.fraunhofer.de)



## English (EN){ { Projektpartner } }



## Lightweighting classification

### Realisation

#### Offer

##### Products

Parts and components



##### Services & consulting

Engineering, Simulation



## Bio-based plastics: manufacturing load-bearing components in a material-efficient way

Lightweighting classification	
	Realisation
<b>Field of technology</b>	
<b>Design &amp; layout</b> Lightweight material construction	✓
Functional integration	
Measuring and testing technology	
<b>Modelling and simulation</b> Loads & stress, Life-cycle analysis, Materials	✓
Plant construction & automation	
<b>Recycling technologies</b> Recycling	✓
<b>Manufacturing process</b>	
Additive manufacturing	
Coating (surface engineering)	
Fibre composite technology	
Forming	
Joining	
Material property alteration	
<b>Primary forming</b> Injection moulding	✓
Processing and separating	
Textile technology	

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Lightweighting classification	
	Realisation
<b>Material</b>	
<b>Biogenic materials</b> Bioplastics	✓
<i>Cellular materials (foam materials)</i>	
<b>Composites</b> Glass-fiber reinforced plastics (GFRP)	✓
<i>Fibres</i>	
<i>Functional materials</i>	
<i>Metals</i>	
<b>Plastics</b> Thermoplastics	✓
<i>Structural ceramics</i>	
<i>(Technical) textiles</i>	